

Assembly Instructions

Tools you will need:

- ½ Inch socket wrench
- ½ inch socket
- 9/16 socket
- 11/16 socket or crescent wrench
- 6in wrench extension (not mandatory but makes mounting head easier)



1. Mounting Your Steers Head.

- Turn your steers body on its back so that you see the open end.
- Easiest to do this on a table or raised surface.
- Locate the head of your steer and using your socket wrench and ½ socket, remove (4) bolts from back of steers head.
- If you have an extension, add it to your wrench and ½ inch socket. Line the steers head with the (4) matching holes in the steers neck and insert your (4) bolts.

Be very careful not to overtighten. Want snug but no need to overdo it.

2. Attach Steers Neck To Spine (A TO A)

- If you have the Original Stretch Roping Dummy, your spine piece will arrive to you already installed. If you have a 2N1, your dummy will have the backbone installed, your spine simply sets inside the backbone.
- Locate your piece labeled neck. Connect your neck to your spine (A TO A). Tighten as you tight as you can by hand.

3. Attach Leg Assembly To Steer (B TO B)

- Locate your legs, leave the tape around them for now. Slide the coupler located on the legs over the square tubing at the back of the dummy (B TO B). Tighten as you tight as you can by hand.
- Locate cable on leg assembly and loop it through the eye bolt located on the spine. Now, using your socket wrench and ½ inch socket, tighten the two bolts located on either leg. Tighten to or past black line on each bolt.
- Now, cut tape holding legs together. BE CAREFUL. THEY WILL SPRING OPEN.

4. Attach Skids To Cross-Bar

- a. Located both skids and your cross bar piece. Using your socket wrench and 9/16 socket, along with your crescent wrench, mount the cross bar to the skids. Tighten these as tight as possible. Notice arrow on top pointing which direction is forward.

5. Attach Dummy To Cross Bar. (C TO C)

- a. Carefully, may take two people, mount your steer to the cross bar. You will notice on the neck that there are 3 different holes in which you can mount. The first two holes from the bottom are for our team roping steers. The third hole, at the top, is for our breakaway dummies.

6. Assemble Cross Bar (D TO D)

- a. Your cross bar comes in two pieces. Please connect them.

7. Mount Tow Bar (E TO E)

- a. The “L” piece on one end of your tow bar will need to be turned around. It is designed to be raised up and down as well as flipped over. Whatever works best for your pulling machine.
- b. Located the end of your tow bar with the letter “E” match it with “E” on the cross bar.

Your dummy is now put together. Go over everything one last time to ensure everything is tight and properly fitted to replicate the picture below.

